



NOT ALL
recycled plastic furniture

IS CREATED **EQUAL**



100% Post-Consumer Recycled Plastic

commercial grade
quality



Made in the USA from
Reclaimed Milk Jugs

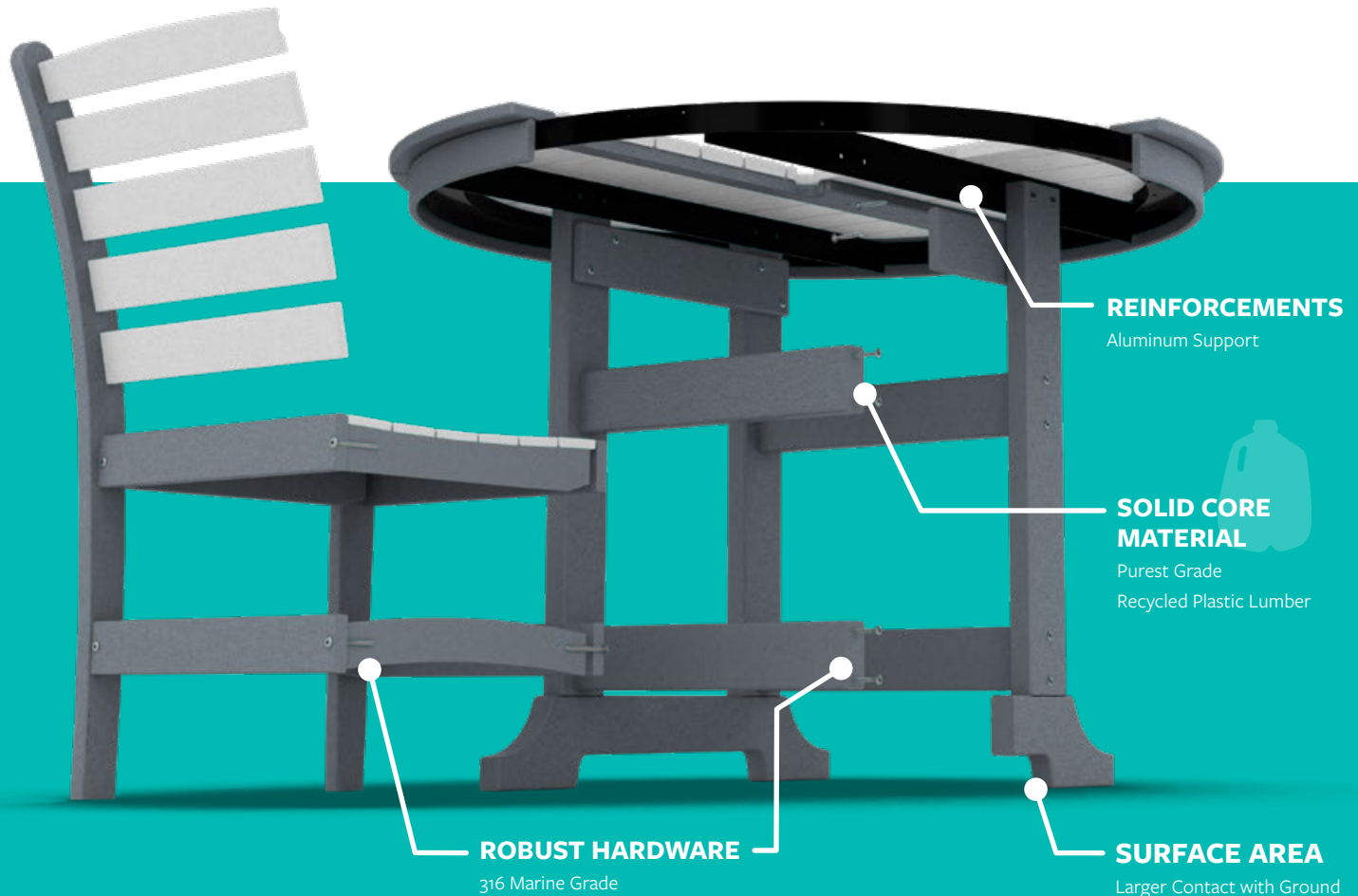
SISTER BAY
FURNITURE CO.
— A PRESTWICK COMPANY —

sisterbayfurniture.com

don't get blown away

RETHINK RECYCLED PLASTIC LUMBER

At Sister Bay, there's no simpler way to say it: **recycled plastic is just better**. We pride ourselves on producing a product that doesn't harm the environment, is beautiful in design, and can hold up in all weather conditions. Learn more about the material that launched our company in 1997 and why other materials pale in comparison.



NO MAINTENANCE

Wipes down easily – won't absorb stains or moisture, making clean up a breeze.



DURABLE

Won't rot, split, or delaminate. Solid color throughout ensures a "like new" look for years to come.



LONG LASTING

A single purchase of products built with our signature recycled plastic will last longer than the competition.



EARTH-FRIENDLY

We pride ourselves on producing sustainable products that keep milk jugs out of landfills.

engineering



To match the quality of our Recycled Plastic Lumber material, we use only the best hardware and building techniques.



THE OTHERS

Thinner profiles get tossed around by wind and other factors and may even warp.



THE WINNERS

Sister Bay uses thicker profiles for durability, structural integrity and larger outdoor footprint.



THICKER PROFILES, LARGER FOOTPRINT

For added structural durability, the Sister Bay Furniture design team has worked tirelessly to incorporate thicker profiles without compromising the aesthetics of the furniture. The material of our leg profiles on each furniture piece are simultaneously weighed down and touching more ground surface, thereby making them highly resistant to blowing over.



manufacturing



CNC MACHINING

To create furniture profiles, CNC machines are used for consistent precision and accuracy. Best of all, any manufacturing scraps from machining gets collected to be recycled again into plastic lumber.



ATTENTION TO DETAIL

Slats and remaining pieces are then carefully tooled, pocket-drilled, and routed by hand by our team of skilled craftspeople to ensure a consistent aesthetic for each piece.

AIDES IN ASSEMBLY

To maintain the repeatable quality in construction, we implement the use of jigs and other templates to ensure your furniture is top of the line every time.



hardware & reinforcements



Non Marine Grade



316 Marine Grade



316 STAINLESS STEEL HARDWARE

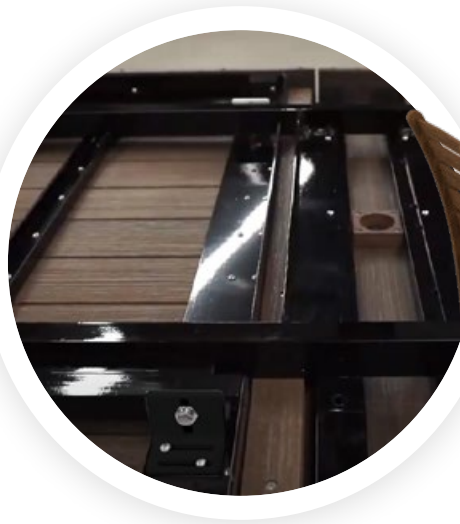
Each table, chair, bench, and accent piece is held together with marine grade stainless steel hardware—ensuring your furniture will be able to go toe to toe with Mother Nature.

HIDDEN FASTENERS

Whenever possible, hidden fasteners are utilized—not only to differentiate ourselves—but to create a clean, modern aesthetic your outdoor spaces deserve.

ALUMINUM FRAME

Powder-coated **aluminum frames** blend seamlessly into the design and construction of our tables and chairs, while providing added support.



Sister Bay Furniture is made from a High Density Polyethylene (HDPE) which is a recyclable plastic. We pride ourselves on producing a product that is not only beautiful and durable – but also helps our environment.

WARRANTY

20 year

RESIDENTIAL



7 year

COMMERCIAL

Sister Bay offers a limited warranty to the original purchaser. Our polyethylene outdoor furniture products will be free of original defects in workmanship and materials. This warranty is effective from original date of purchase and consist of twenty (20) years for residential enjoyment and seven (7) years of commercial enjoyment. Sling chairs carry a two (2) year warranty. Swivel and rocker chairs carry a five (5) year warranty on hardware. Fire table internal components are covered by a (1) year warranty. Our polyethylene Fire Table surround follows the standard warranty. In the event that a product item needs to be replaced completely and is no longer offered in our collection, an item of similar value and style will be offered.

Additional charges such as labor and freight/handling are not included in this warranty. Normal wear and tear, scratching or chipping of polyethylene, negligence, abuse, incorrect assembly, staining, fading, chemical misuse and acts of nature do not pertain to this warranty.

In addition, polyethylene is a synthetic product and may scratch or fade depending on elements such as sunlight and other factors of nature or mankind. Expansion and contraction are to be expected in extreme temperature changes and is not to be considered defects in material or workmanship. Our stainless steel fasteners are covered as part of this warranty against structural failure. Stainless steel fasteners may rust in certain conditions if not cared for properly, rusting hardware is not covered in this warranty. Structural failure due to rusting fasteners, damage caused by unauthorized service or repair, fabrication or revisions to original finished product, or any attempt to use in a manner other than the purpose for which it is intended is not covered under this warranty.

Sister Bay offers a warranty on cushions purchased to be free of original defects in workmanship and material for one year from date of purchase for residential use only. Compression of cushions is not considered a defect. Commercial use is not covered.

CARE + MAINTENANCE

The Sister Bay collection is UV protected and requires minimal maintenance. The High-Density Polyethylene (HDPE) material used does not require staining, sealing or painting. The product will not splinter or rot and the UV inhibitors help to resist fading. HDPE is not affected by most corrosive substances and will not absorb moisture or promote bacterial growth. To maintain your furniture you must clean it regularly with a mild soap and warm water. Power washing is acceptable at the lowest PSI and from a distance of two feet. Anything other than this will void the warranty. Items should not be left on the surface of your furniture/accent pieces for extended periods as this may cause discoloring or staining. Our marine grade stainless steel fasteners are virtually maintenance free under normal conditions. If you live in coastal or high salinity environments regular washing/rinsing with fresh water helps to avoid tarnishing or corrosion of the product.